

topmanufacturing

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EVA glue lay up line



Holzma computerized panel saw



Homag BAZ contour edge-bander

topmanufacturing:

SIS-USA's top production provides furniture quality tops in sizes, shapes and quantities to meet customer needs in our new manufacturing facility. We use high-pressure laminate surfaces available from any of the major domestic suppliers.

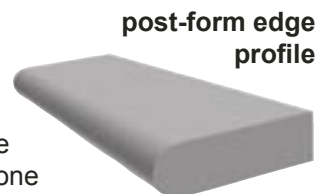
Services

- Full top production to furniture quality standards
- Laminate lay up
- Computerized panel cutting
- Contour and inline edge-banding

Equipment

- EVA glue cold pressure environmentally friendly lay up line
- Holzma computerized panel saw
- Homag in line post former
- Homag BAZ countour edge-bander
- Homag straight line edge-bander

SIS' computerized in line post-former, unique to New England manufacturing, takes a standard square cut panel and routes the radius edge shape, applies the glue and heats and bends the lamination in one process to assure consistency, quality, and the most economical price. 1" bull nose (post-form) edge.



post-form edge profile

The facility, fitted with air lifting equipment and a dust collection system makes the state-of-the-art facility a safe and clean environment for workers assuring the quality of the finished products.

Contact SIS-USA for a quote.
800-374-7438

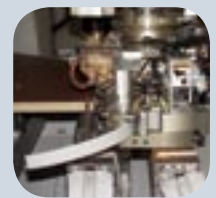
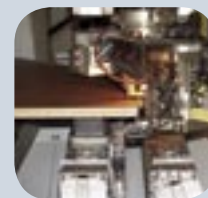
applications:

Tops can be designed for all commercial, hospitality, system, and educational applications



3mm pvc edge:

SIS computerized dual bed machining center is a one stop operation for all shaping of top designs, drilling, routing and other tooling functions and the mechanical application and trimming of the 3mm PVC edging.



Process:

After machining is complete, the digital system air cleans the top blank, selects the required color PVC from the proper magazine, cuts the necessary length, heats the glue and applies the banding, snips the end for a tightly butted seem, and trims the upper and lower ends to a rounded profile.



3mm PVC edge profile

